

Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application:

Listing of Claims:

1. (Currently amended) Method for the production of a book-type security document having a book cover on an outside of the book-type security document, which is reinforced, and having at least one security cambric and at least one transponder unit, said method comprising the steps of:

applying at least one first laminated layer on at least one side of the at least one security cambric and on at least one side of the at least one transponder unit, and wherein the at least one transponder unit comprises a chip module wherein ICs are fastened on contact elements by means of flip chip technology or by means of the conventional bonding technology, with the contact elements being electrically conductively connected with contact ends of the antenna,

applying at least one second laminated layer on at least an opposite side of the at least one security cambric, wherein the at least one security cambric and the at least one transponder unit are fully encompassed by the laminated layers and a circumferential, closed edge is provided by the laminated layers and whereby a laminated layer sheath is formed,

introducing the laminated layer sheath into a book block, a projection being produced on at least one longitudinal side of the laminated layer sheath, and

sewing the laminated layer sheath into the book block in the area of the projection.

2. (Canceled)
3. (Previously presented) Method according to claim 1, characterized in that, after complete encompassing of the at least one security cambric and the at least one transponder unit, the edge of the laminated layers is stamped to an end format, cut, or cut to size by laser cutting.
4. (Previously presented) Method according to claim 1, characterized in that the at least one security cambric and the at least one transponder unit are combined in one layer or that a composite is formed by several layers.
5. (Previously presented) Method according to claim 1, characterized in that at least one transponder unit is applied onto the at least one security cambric, and a composite is formed which is encompassed by the laminated layers.
6. (Canceled)
7. (Previously presented) Method according to claim 1, characterized in that a double page

for a book block is formed by the laminated layer sheath and on one side of the double page, at least one security cambric is introduced and on the adjacent side of the double page, at least one transponder unit is introduced.

8. (Previously presented) Method according to claim 7, characterized in that in a folding area of the double page, a stay, a groove or a perforation is formed, and the double page is sewn into a book block in the area of the stay, the groove or the perforation.
9. (Previously presented) Method according to claim 1, characterized in that the laminated layers are glued, pressed, welded or combined with each other at least under pressure or temperature.
10. (Previously presented) Method according to claim 1, characterized in that the at least one transponder unit is personalized after the production of the laminated layer sheath.
11. (Previously presented) Method according to claim 1, characterized in that the at least one transponder unit is personalized with an algorithm forming a hash value on the basis of the ICAO line and/or of personalization data.
12. (Previously presented) Method according to claim 1, characterized in that, after the

production of the laminated layer sheath, at least one security characteristic is provided in the laminated layer sheath.

13. (Previously presented) Method according to claim 1, characterized in that, during or after the production of a security document, a value permanently deposited in the at least one transponder unit is introduced as a security characteristic.
14. (Previously presented) Method according to claim 1, characterized in that the laminated layers are produced of plastic films selected from the group consisting of PVC, ABS, PET-G, PET, PE, PP, PA, teslin, PC, and of sandwich-type film combinations of the aforementioned materials.
15. (Currently amended) Method ~~according to claim 1~~, characterized in that for the production of a book-type security document having a book cover on an outside of the book-type security document, which is reinforced, and having at least one security cambric and at least one transponder unit, said method comprising the steps of:
applying at least one first laminated layer on at least one side of the at least one security cambric and on at least one side of the at least one transponder unit, wherein the
at least one transponder unit comprises a chip module with an integrated antenna which is applied by means of a tape automatic bonding process (TAB) onto at least one security

cambric or one laminated layer,

applying at least one second laminated layer on at least an opposite side of the at least one security cambric, wherein the at least one security cambric and the at least one transponder unit are fully encompassed by the laminated layers and a circumferential, closed edge is provided by the laminated layers and whereby a laminated layer sheath is formed,

introducing the laminated layer sheath into a book block, a projection being produced on at least one longitudinal side of the laminated layer sheath, and

sewing the laminated layer sheath into the book block in the area of the projection.

16. (Canceled)

17. (Currently amended) Method ~~according to claim 1, characterized in that~~ for the production of a book-type security document having a book cover on an outside of the book-type security document, which is reinforced, and having at least one security cambric and at least one transponder unit, said method comprising the steps of:

applying at least one first laminated layer on at least one side of the at least one security cambric and on at least one side of the at least one transponder unit, wherein an un-housed IC is contacted by means of flip chip contacting directly on antenna connections of an antenna designed in a laminated layer, for the formation of at least one

transponder unit,

applying at least one second laminated layer on at least an opposite side of the at least one security cambric, wherein the at least one security cambric and the at least one transponder unit are fully encompassed by the laminated layers and a circumferential, closed edge is provided by the laminated layers and whereby a laminated layer sheath is formed,

introducing the laminated layer sheath into a book block, a projection being produced on at least one longitudinal side of the laminated layer sheath, and

sewing the laminated layer sheath into the book block in the area of the projection.

18. (Currently amended) Method according to claim 16, characterized in that the at least one transponder unit comprises a chip module for contacting an external coil or antenna, with the coil or antenna being produced through screen printing by means of polymer and conductive pastes, through enamel-insulated metallic wires, especially by means of ultrasonic sonotrode laying technique, through insertion or lamination of an air coil into corresponding recesses, through flexible printed circuit boards in subtractive technique, through an etching technique in metallic surfaces or through an inkjet technique with a conductive medium.

19. (Previously presented) Method according to claim 15, characterized in that the chip

module is fastened by means of a casting compound between the at least two laminated layers.

20. (Previously presented) Method according to claim 1, characterized in that a chip module with integrated antenna is directly applied on a security cambric and the thickness of the at least one laminated layer is locally thinned or punched out in the area of the chip module.
21. (Previously presented) Method according to claim 1, characterized in that the at least one laminated layer is processed as a transparent film for the production of the laminated layer sheath.
22. (Canceled)
23. (Canceled)
24. (Canceled)
25. (Canceled)